



Studying Weather Data for the Development of Innovative Pepper Hybrid Drying Machine.

PCSHSTRG

All Graphics/Photos/Images/Charts/Tables created by researchers, Customs Department, Weather Station Trang, Department of Intellectual Property, Thairath Online and CANVA.



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Palian pepper



General drying pepper methods

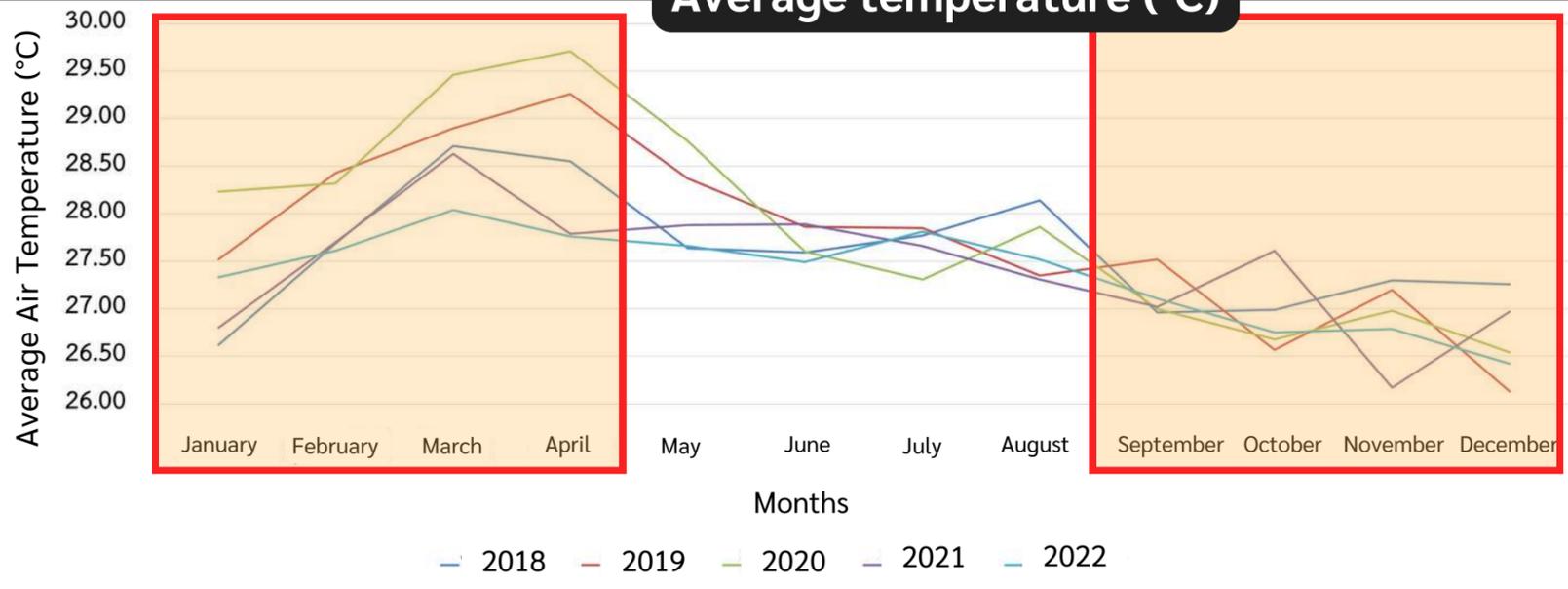


Dried red pepper with sunlight

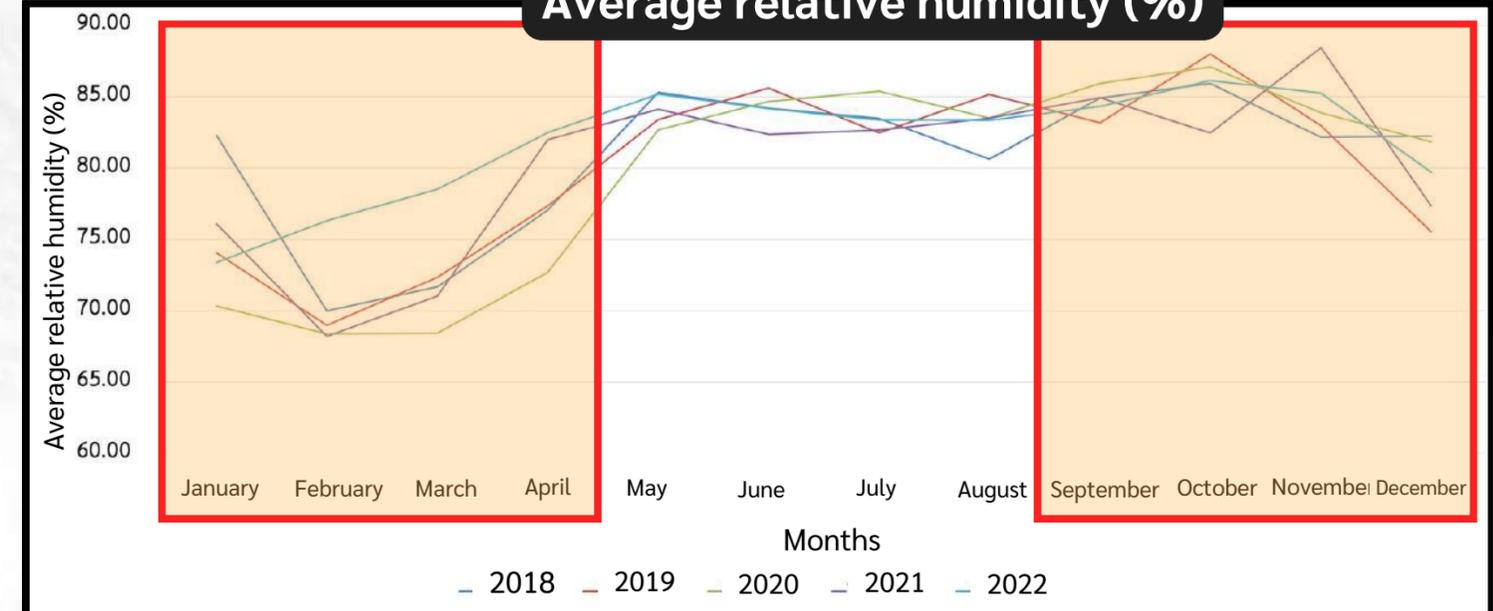


Weather conditions in Trang Province for the past 5 years (2018 - 2022)

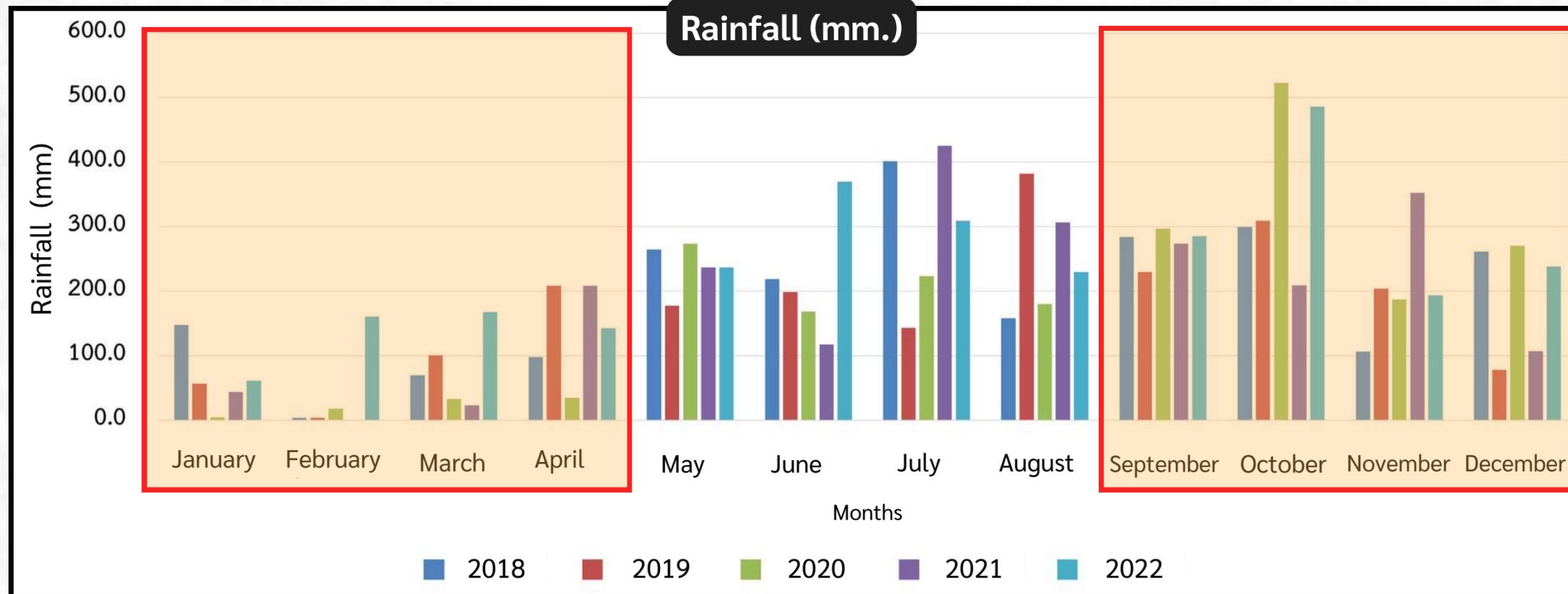
Average temperature (°C)



Average relative humidity (%)



Rainfall (mm.)



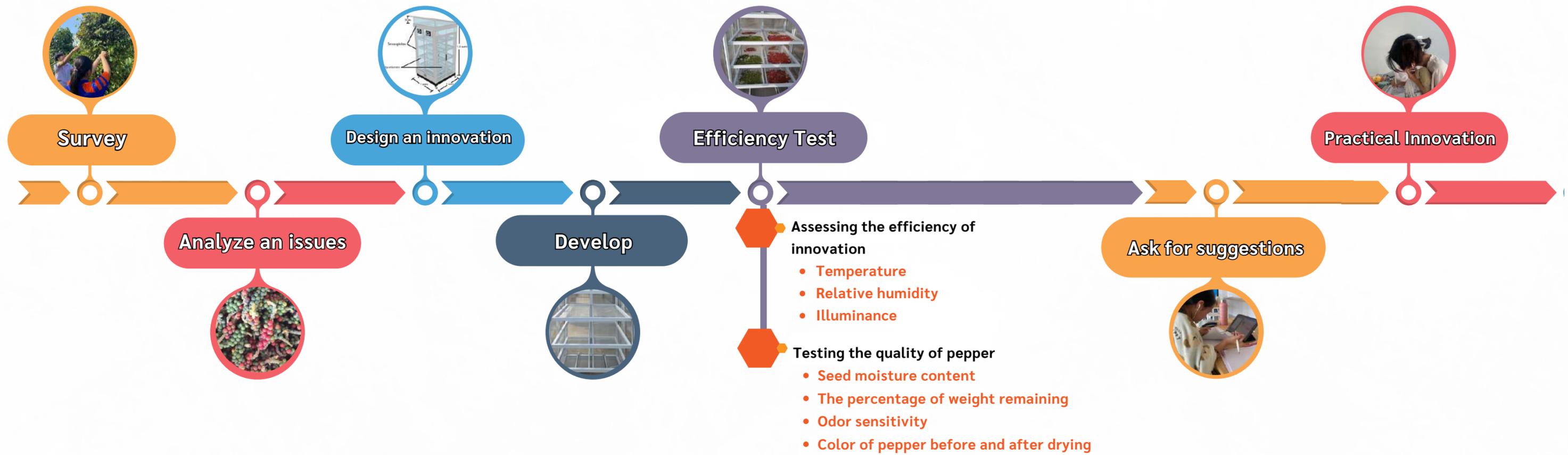
Source : Weather Station Trang

Research questions

- 1) Does the Trang province's weather have an affect on the pepper drying process?
- 2) Does the developed innovation have the capability of drying pepper?

Objective

- 1. To study weather information including air temperature, relative humidity and rainfall on Trang Province**
- 2. To design and develop an innovative pepper drying cabinet.**
- 3. To assessing the efficiency of innovative pepper drying cabinet**





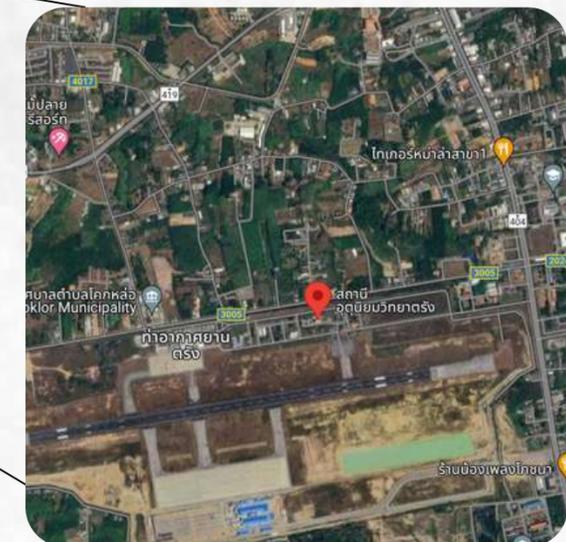
<https://www.thairath.co.th/>



<http://www.kitmaiwatpho.com/>



Bansuan Heritage Trang Pepper, Yan Ta Khao District, Trang Province



Weather Station Trang, Mueang Trang District, Trang Province

Source : Google Earth

Set a 2 study sites for collecting weather data, such as temperature, humidity, and rainfall: Baansuan Heritage Trang Pepper and Weather Station Trang.



1



2



<https://e-training.tpqi.go.th/>

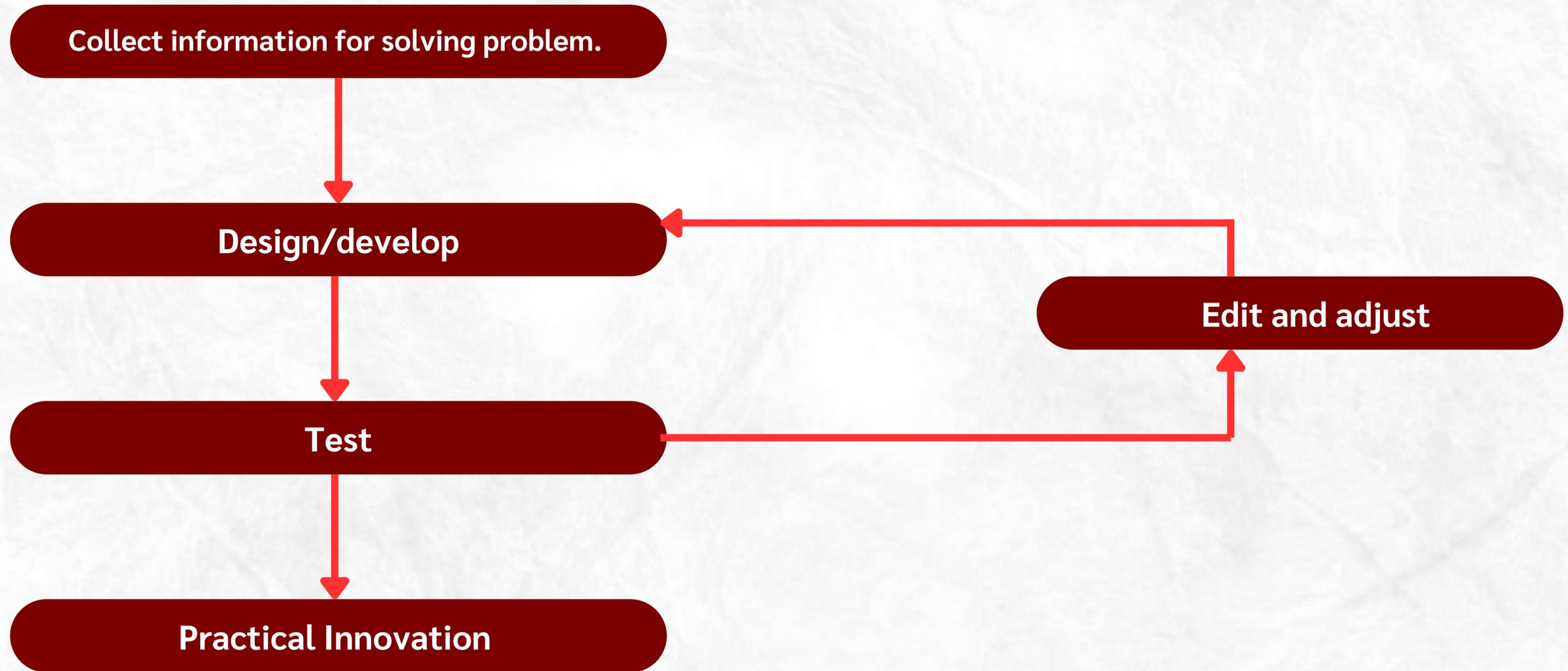
3

Collecting weather data from 2 study sites

- 1. Weather station Trang
- 2. Bansuan Heritage Trang pepper

Send data to data entry

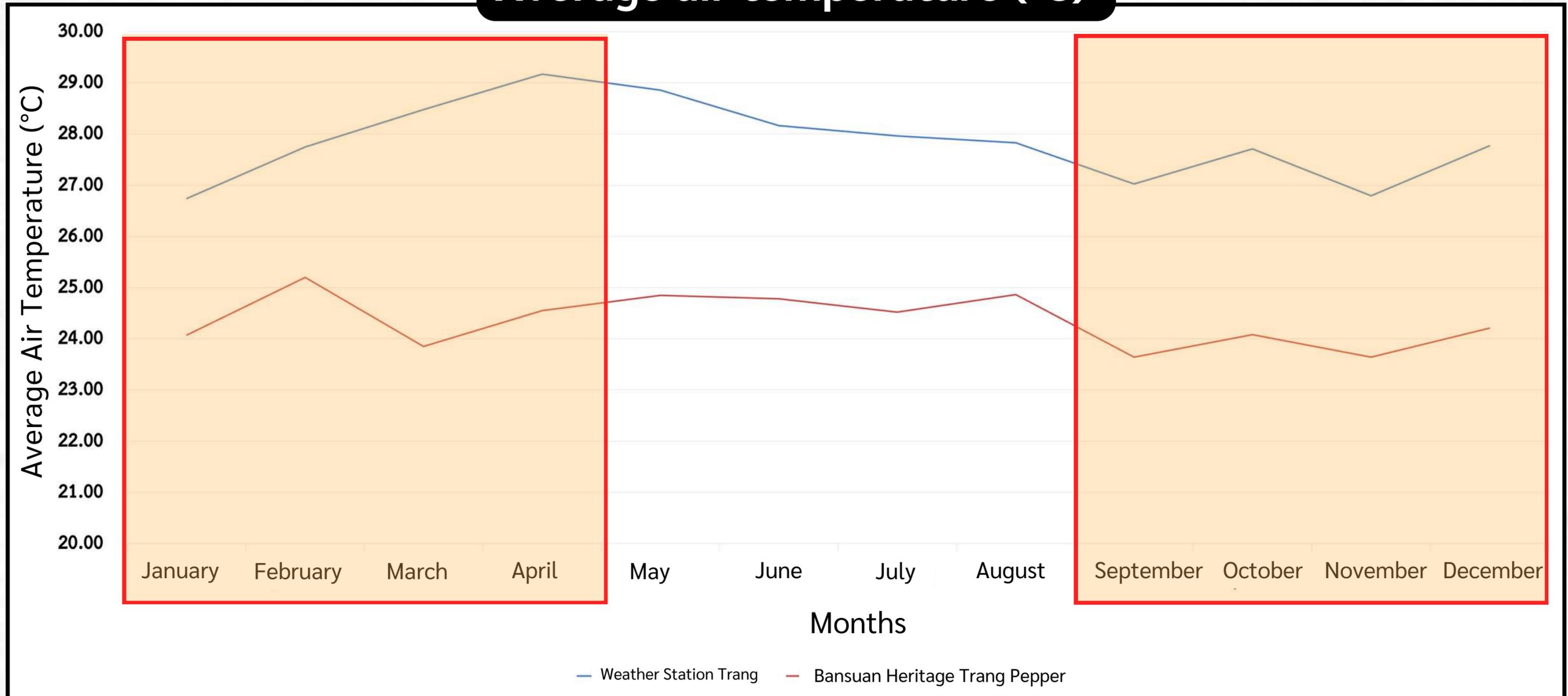
Analyze the data



Part 1 Studying of weather data

between January 2023 - December 2023 on 2 study sites

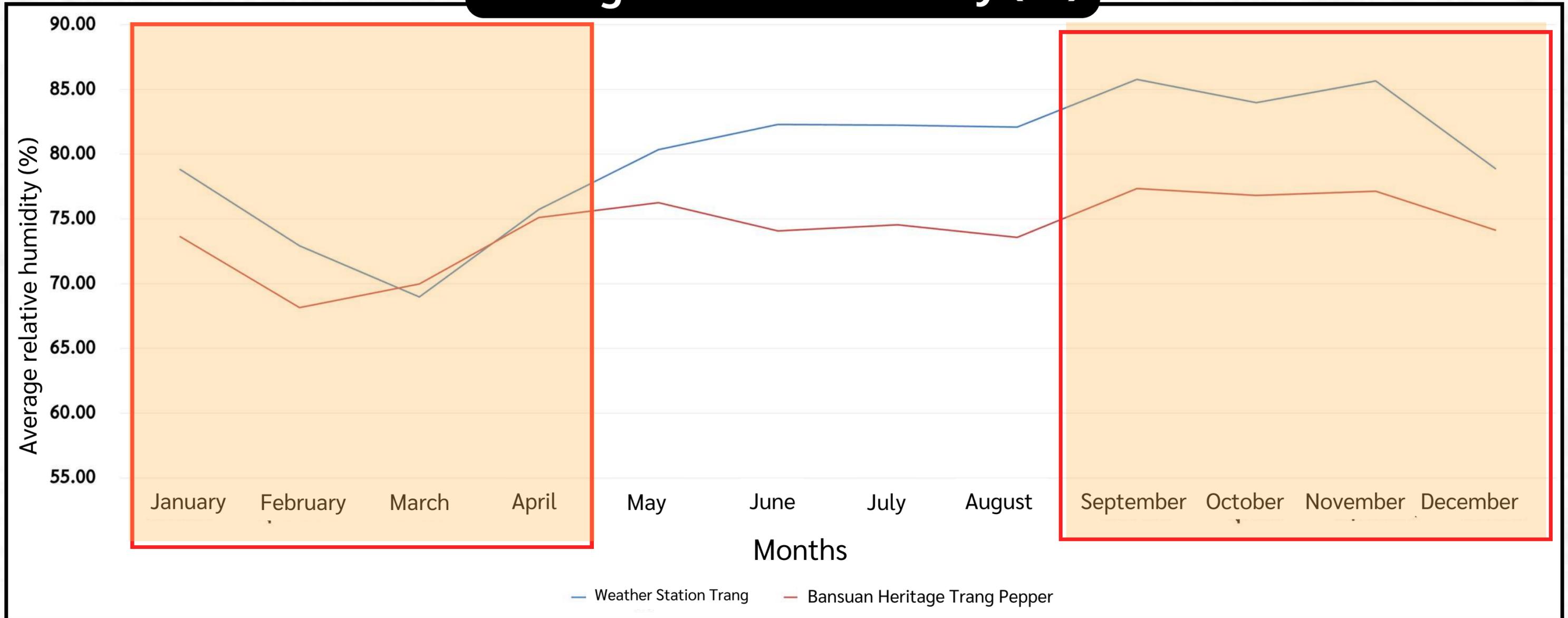
Average air temperature (°C)



Part 1 Studying of weather data

between January 2023 - December 2023 on 2 study sites

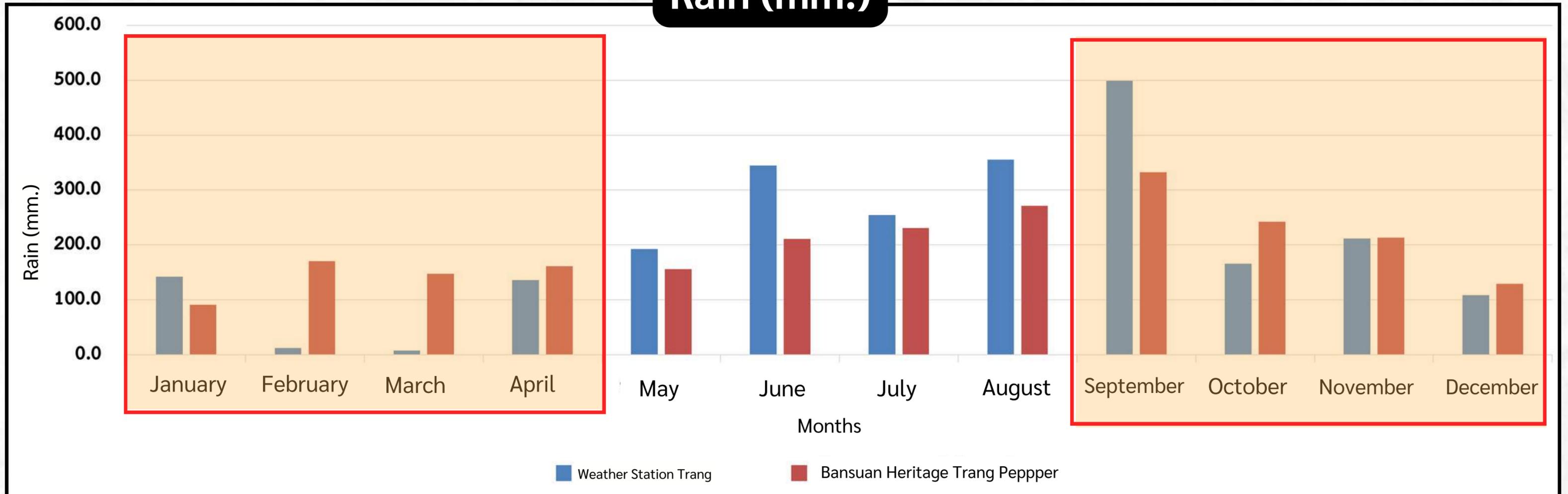
Average relative humidity (%)



Part 1 Studying of weather data

between January 2023 - December 2023 on 2 study sites

Rain (mm.)



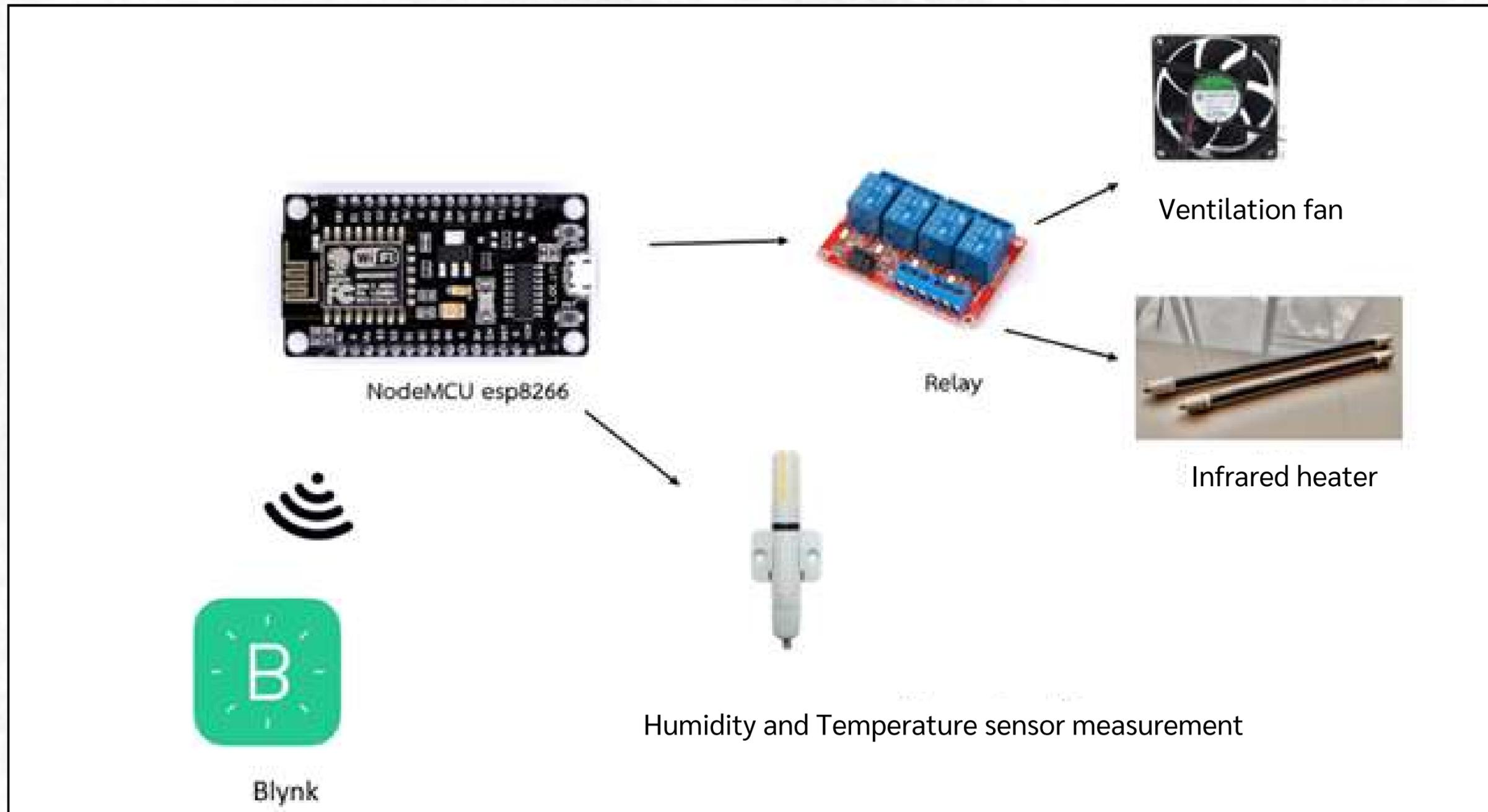
Part 2: Development of Innovation

Cabinet's draft



Part 2: Development of Innovation

Temperature and humidity control system and IoT system's Draft



Part 2: Development of Innovation

Completed Innovation!



Procedure



1

Sort 12 kg of peppers into 4 colors.



2

Drying process

Procedure

Assessing the efficiency of innovation

- Measuring temperature inside and outside the cabinet
- Measuring illuminance inside the cabinet

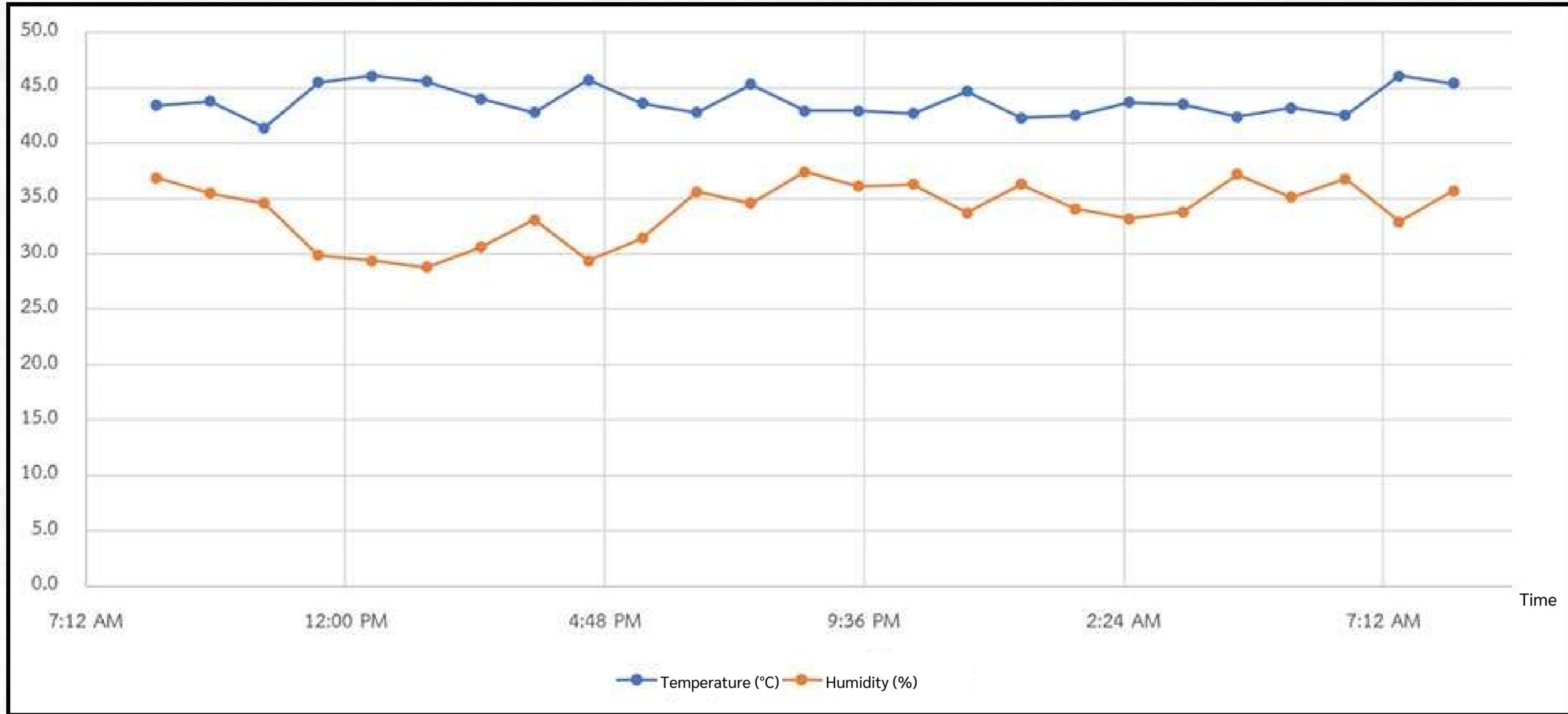
Testing the quality of pepper through drying process

- Measuring the pepper seed moisture content
- Measure the percentage of remaining weight of pepper
- Measuring the quality of pepper odor sensitivity
- Measuring color of pepper before and after drying



Part 3.1: Assessing the efficiency of innovation

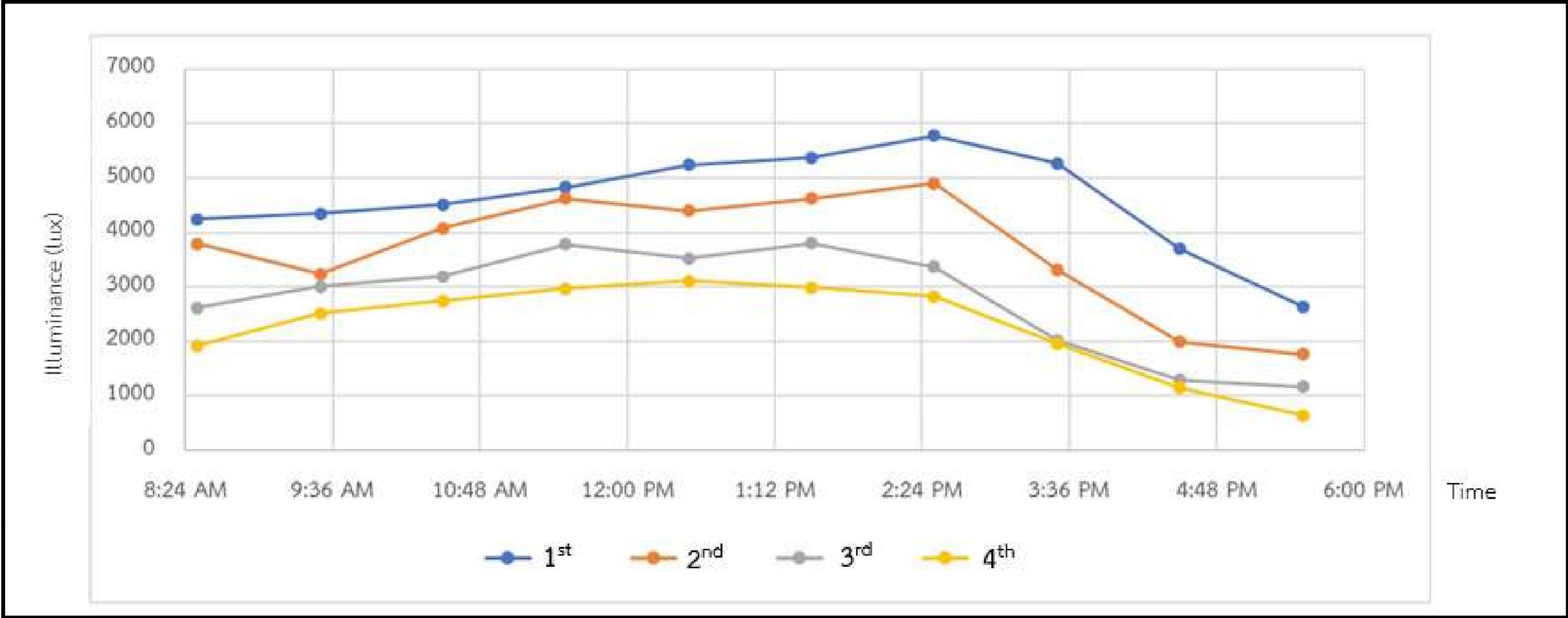
The results of temperature and relative humidity inside the cabinet. every hour, throughout a 24-hour period of each layer.



The results show that the temperature inside the cabinet within the range of 41.4 – 46.1°C and the relative humidity within the range of 28.8 – 37.4%, which is appropriate for drying pepper process. (Atchara Saekow, 2555)

Part 3.1: Assessing the efficiency of innovation

The results of illuminance within the cabinet every hour from 08.30 AM to 15.30 PM



A study of illuminance within the cabinet was found that the illuminance inside the cabinet within the range of 1,550-4,220 lux, which is appropriate for drying pepper (Sarayut Maolee, 2564)

Part 3.2: Results of testing the quality of pepper through drying process with developed cabinet

Table 1: Shows the color of pepper seeds before and after drying

| Color | Color Code | | | | |
|--------|---------------|--------------|-------------|-------------|-------------|
| | Before drying | After drying | | | |
| | | 1st Layer | 2nd Layer | 3rd Layer | 4th Layer |
| Green | 0648 | 1069 | 1069 | 0908 | 0964 |
| Yellow | 0428 | 0473 | 0543 | 0542 | 0473 |
| Orange | 0527 | 0557 | 0557 | 0557 | 0557 |
| Red | 0556 | 0354 | 0300 | 0557 | 0312 |

Part 3.2: Results of testing the quality of pepper through drying process with developed cabinet

Table 2: Shows the seed moisture content after drying

| Color | Seed moisture content (%) | | | | |
|---------|---------------------------|-----------------------|-----------------------|-----------------------|---------------|
| | 1 st Layer | 2 nd Layer | 3 rd Layer | 4 th Layer | Average |
| Green | 5.9 | 5.8 | 5.7 | 5.2 | 5.7 ± 0.3 |
| Yellow | 5.3 | 5.2 | 4.8 | 4.6 | 5.0 ± 0.3 |
| Orange | 5.3 | 5.3 | 5.1 | 4.7 | 5.1 ± 0.2 |
| Red | 5.8 | 5.6 | 5.5 | 4.5 | 5.4 ± 0.5 |
| Average | 5.6 ± 0.3 | 5.5 ± 0.2 | 5.3 ± 0.3 | 4.8 ± 0.3 | |

Pepper seed moisture content after drying passed the requirements. (less than 12%)

Part 3.2: Results of testing the quality of pepper through drying process with developed cabinet

Table 3: Shows the remaining weight of pepper after drying.

| Color | Weight remaining (%) | | | | |
|--------|-----------------------|-----------------------|-----------------------|-----------------------|------------------|
| | 1 st Layer | 2 nd Layer | 3 rd Layer | 4 th Layer | Average |
| Green | 41.55 | 41.27 | 41.76 | 39.94 | 41.13 ± 0.71 |
| Yellow | 42.27 | 44.62 | 41.37 | 40.46 | 42.18 ± 1.55 |
| Orange | 42.29 | 45.11 | 44.84 | 44.30 | 44.13 ± 1.10 |
| Red | 45.78 | 45.68 | 46.17 | 44.79 | 45.61 ± 0.50 |

Part 3.2: Results of testing the quality of pepper through drying process with developed cabinet

Table 4: Shows the odor sensitivity of pepper

| Color | Odor |
|--------|-------------------------|
| Green | None of Berry-fragrant |
| Yellow | Subtle Berry-fragrant |
| Orange | Distinct Berry-fragrant |
| Red | Distinct Berry-fragrant |



1. By studying the weather conditions of Bansuan Heritage Trang Pepper and Weather Station Trang found that the temperature was low, humidity was high level and there was a lot of rain during the harvest season, which affected the pepper drying process
2. The pepper hybrid drying machine may be used to dry peppers within acceptable limits for industrial requirements.

Acknowledgments



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Princess Chulabhorn Science High School Trang



Bansuan Heritage Trang Pepper



- **The designed drying cabinet effectively enhances the quality of pepper**



- **Increases income and improves the overall livelihood of small-scale farmers.**

- Atchara Saekow, Suphawan Tiravanitkul and Yutthana Tiravanitkul. (2013). **Factors of drying. With convection and radiation heat sources that affect the quality of black pepper**, Master's degree thesis, Prince of Songkla University.
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- Thawatchai Limsuwan, (2022) “**Controlling the temperature and humidity of a solar oven with a system. IoT**”, research and development Innovation and Inventions, Suratthani Technical College, Journal Office .https://ph01.tci-thaijo.org/index.php/csnp_veis1/article/view/244010
- The Could. (2023). **Ban Suan Heritage Phrik Thai Trang**. <https://readthecloud.co/bansuan-heritage-trang-pepper/>
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Thank You

FOR YOUR ATTENTION